## ABSTRACT OF THE DISCLOSURE

This ion source is set up to satisfy a relation  $L\,<\,3.37B^{-1}\!\!\sqrt{(V_{a})}\,\,\times\,10^{-6}$ 

where the arc voltage applied between a plasma production vessel 2 and a filament 8 is  $V_{\mathtt{A}}[V]$ , the magnetic flux density of a magnetic field 19 within the plasma production vessel 2 is B[T], and the shortest distance from a most frequent electron emission point 9 located almost at the tip center of the filament 8 to a wall face of the plasma production vessel 2 is L[m].